

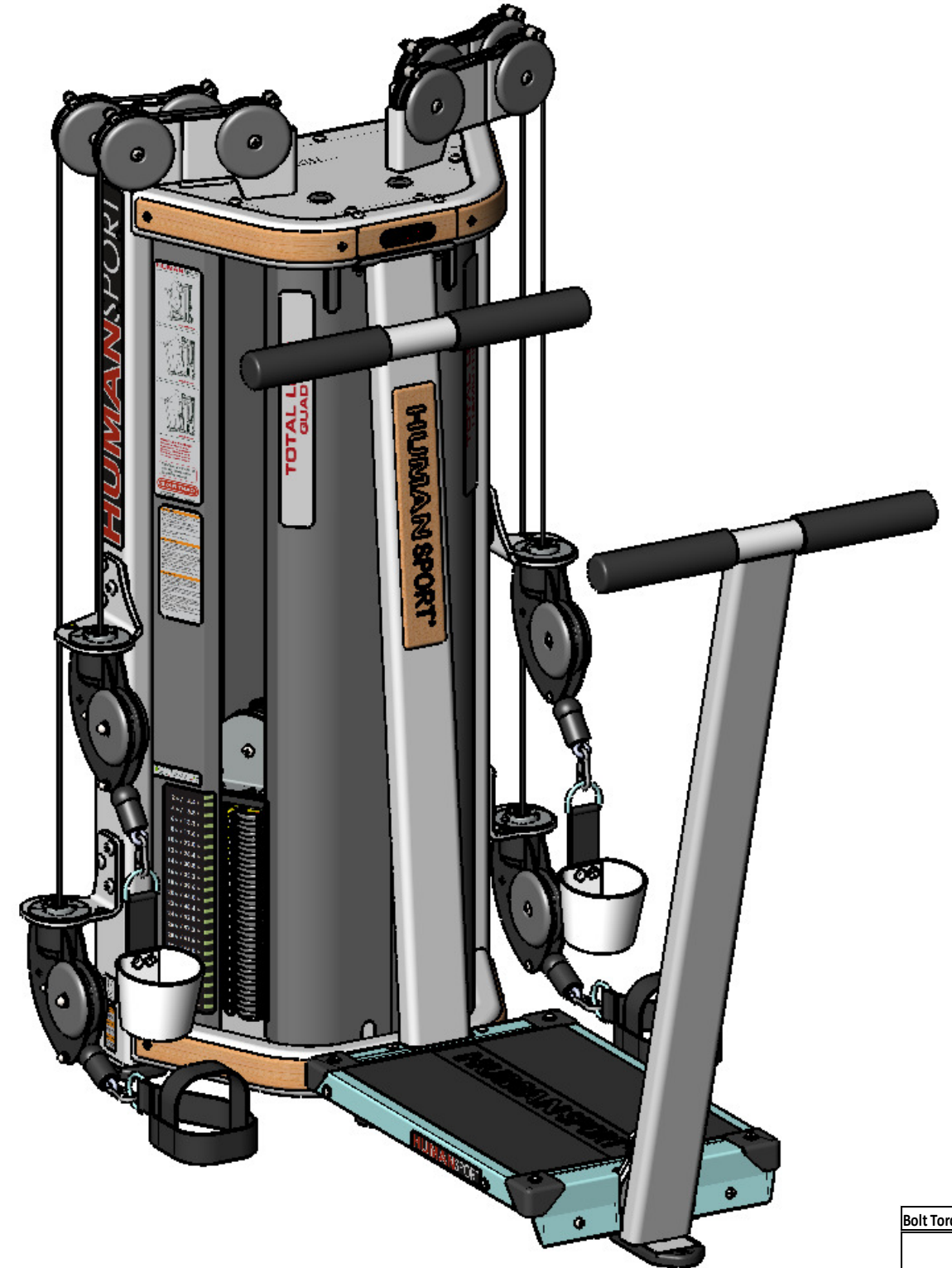


**Red: PAINTED ITEMS**

**Blue: KITS**

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	01-1011	2	Allen Socket Cap Head Bolt Serrated Shoulder M12-1.75x70mm
2	01-4134	12	SCREW,M12 X 1.75,35mm,BHC,HK, ZP
3	01-9315	4	BOLT,M6X1.00,16MM,HHC,HE,CS
4	01-9319	2	SCREW,M10 X 1.5,90MM,BHC,HK, ZP
5	01-9320	4	SCREW,M12 X 1.75,25MM,BHC,HK, ZP
6	01-9322	4	BOLT M12 X 1.75, 30MM HHC HE CS ZP
7	01-9324	8	BOLT, M8 X 1.25 20MM HHC HE ZP
8	02-4086	8	SCREW, M6 X 16 PAN TORX, ZP, THD FORMER
9	02-9329	8	SCREW M10 X 1.5, 25 MM BHC HK, ZP
10	020-6994	4	GRIP, SUPPORT, PLASTIC, HS
11	03-4067	4	EXTRUDED U-NUT M8 X 1.25
12	03-4248	6	Cage Nut 10mm for Panel 4.1 - 5.3mm
13	03-5203	2	NUT,M10x1.5,ACORN, CL6
14	03-5204	10	NUT,M12x1.75,ACORN, CL6
15	03-9081	12	M12 X 1.75 Blind Rivnut
16	04-5252	56	LOCK WASHER, M8
17	04-5253	14	LOCK WASHER, M10
18	04-5256	22	LOCK WASHER M12
19	050-2022	1	STICKER,STAR TRAC,DECO, 23MM X 99MM
20	050-2212	2	STICKER,SWITCH,HS
21	050-2213	2	DECAL, WEIGHT STACK - HS
22	050-2224	1	STICKER,LNL, HS (LEFT & RIGHT)
23	050-2225	2	DECAL, WARNING MULTI LANGUAGE - HS
24	050-2228	1	PLACARD, HAM/QUAD, HS
25	06-8013	1	CABLE HSTL2 RIGHT
26	06-8013	1	CABLE HSTL2 LEFT
27	09-8172	4	1 3/4 DIA HOLE PLUG
28	09-8341	10	120mm OD pulley with 17mm ID Bearing
29	12-1655	8	PLUG-PRY OUT, .205 DIA
30	12-1688	2	HumanSport Tower Decal
31	12-8008	1	TAG, ASSEM. DIMS, HSTL
32	12-8014	2	Decal Human Sport, 1.125" X 8.625"
33	19-1052	1	SERIAL NUMBER DECAL
34	27-0009	1	Swivel Bracket Top Left HSTL2
35	27-0010	1	Swivel Bracket Top Right HSTL2
36	27-0011	1	Swivel Bracket Bottom Left HSTL2
37	27-0012	1	Swivel Bracket Bottom Right HSTL2
38	27-0024	1	Mat, HSTL2
39	27-0035	8	Cover, Pulley, Flat Steel
40	27-0036	12	SPACER, PULLEY BRACKET, HUMAN SPORT
41	27-0037	2	Bracket, Pulley Top Left, HSTL2
42	27-0038	2	Bracket, Pulley Top Right, HSTL2
43	27-0040	2	Bracket, Pulley Top Weight, Front, HS
44	27-0041	2	Bracket, Pulley Top Weight, Rear, HS
45	27-0047	4	ASSY,SWIVEL,HANDLE,HUMAN SPORT
46	27-0058	2	Plate, Lower Spacer, Side Tower Swivel Brackets, HSTL2
47	27-0060	1	Shield, HS Tower, Front, Left
48	27-0061	1	Shield, HS Tower, Front Right
49	27-0062	1	Shield, HS Tower, Rear
50	27-0063	2	Shield, HS Tower, Left/Right
51	27-0090	2	Plate, Upper Spacer, Side Tower Swivel Brackets, HSTL2
52	27-0091	4	Finger Guard HS
53	27-0114	4	Cap, Corner Platform, HSPL & HSTL
54	27-0127	1	Rear Kickplate, SS, HS Total Legs (CAPS)
55	27-0128	1	Front Left Kickplate, SS, HS Total Legs (CAPS)
56	27-0129	1	Front Right Kickplate, SS, HS Total Legs (CAPS)
57	27-0130	1	Left Trim SS, HS Total Legs (CAPS)
58	27-0131	1	Right Trim SS, HS Total Legs (CAPS)
59	60-2000	1	Human Sport Weight Tower
60	61-2006B	1	Crossmember, HSTL2 Platform
61	61-2007B	1	HSTL2 CROSSMEMBER
62	61-2008	1	HSTL2 Top Plate Assembly
63	62-2000	1	Handlebar, HSTL2
64	730-0139	2	HARNDRESS, TOE, HS
65	730-0140	2	HARNESS, HEEL, HS
66	730-0143	4	CLIP, CARABINER, 1/4" DIA X 2 3/4 L.
67	730-1559	4	GUIDE RODE,Ø22MM X 1438MM
68	731-0040	2	STOP,Ø50X26,RUBBER
69	731-0111	4	STOP,BUMPER,WGT PLT
70	731-0112	4	SET COLLAR, GUIDE ROD, 22.4mm I.D.
71	731-0124	4	CAP,GUIDE ROD,RUBBER
72	731-0165	16	CAP,PLASTIC,PULLEY,Ø120mm
73	731-0169	10	SCREW, M8X1.25,20MM, BHC, HK, ZP
74	731-0209	2	CAP, END, 110 X 50
75	731-0225	2	SCREW,M3.5 X 9.5,SELF TAPPING
76	731-0359	13	SCREW,M8 X 1.25,25mm,BHC,HK, ZP
77	731-0362	10	SCREW,M10 X 1.5,45MM,BHC,HK, ZP
78	731-0363	2	NUT,M10X1.5,NYLOC
79	731-0364	2	SCREW, M8X1.25, 45mm, BHC, HK, ZP
80	731-0365	24	NUT,M8 X 1.25,NYLOC JAM
81	731-0367	24	WASHER,PLAIN,M10
82	731-0368	4	SCREW,M8 X 1.25,40mm,BHC,HK, ZP
83	731-0373	4	WASHER,PLAIN,M6
84	731-0389	10	SCREW,M8 X 1.25,35mm,BHC,HK, ZP
85	731-0512	6	STICKER,CAUTION,PINCH
86	731-0517	2	STICKER, WARNING, BOLT DOWN
87	731-1448	8	NUT,M8 x 1.25,ACORN, CL6
88	731-2647	4	FOOT,LONG,LEVERAGE
89	731-5725	7	RIVET NUT, HEX HEAD,M8
90	91-999	1	Paint (1.5 lbs)
91	95-0687	2	KIT SWIVELING PULLEY ASSEMBLY
92	95-0687	2	KIT SWIVELING PULLEY ASSEMBLY
93	95-0695	1	Human Sport Carbon Fiber Trim Kit
94	OPT-WT-33	1	Human Sport Weight Stack-Left
95	OPT-WT-33	1	Human Sport Weight Stack-Right
96	SM20473	1	TYRAP, 1/8" X 4"

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4. Special notes if any are shown below.



**HSTL2**

REV H

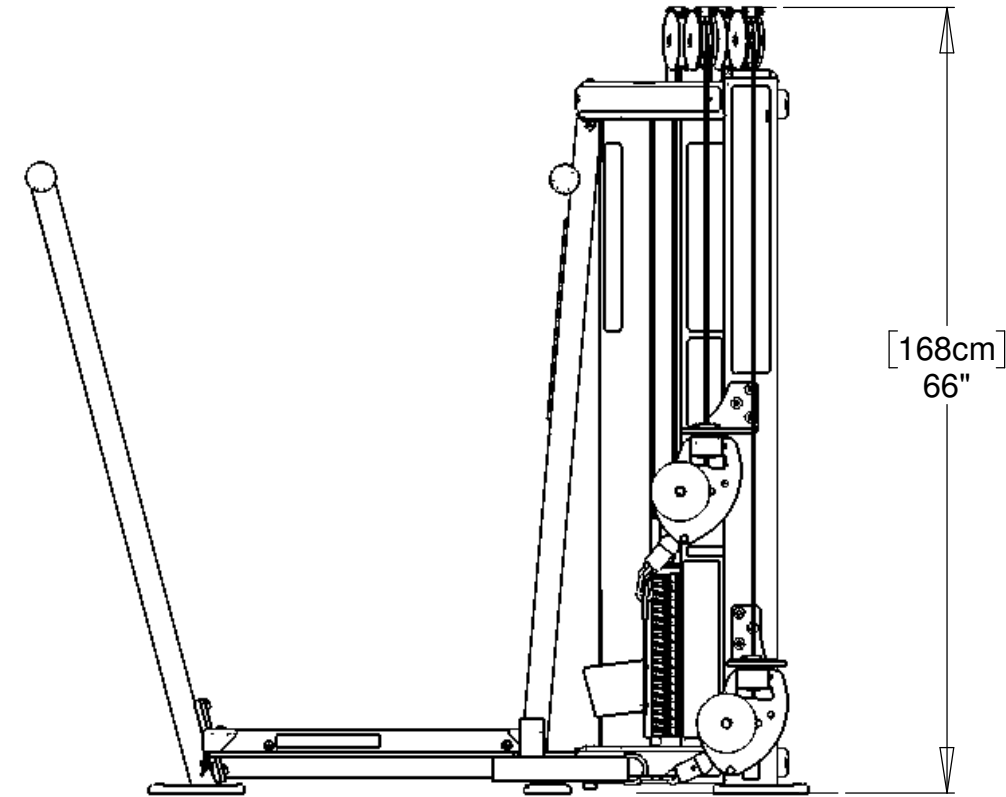
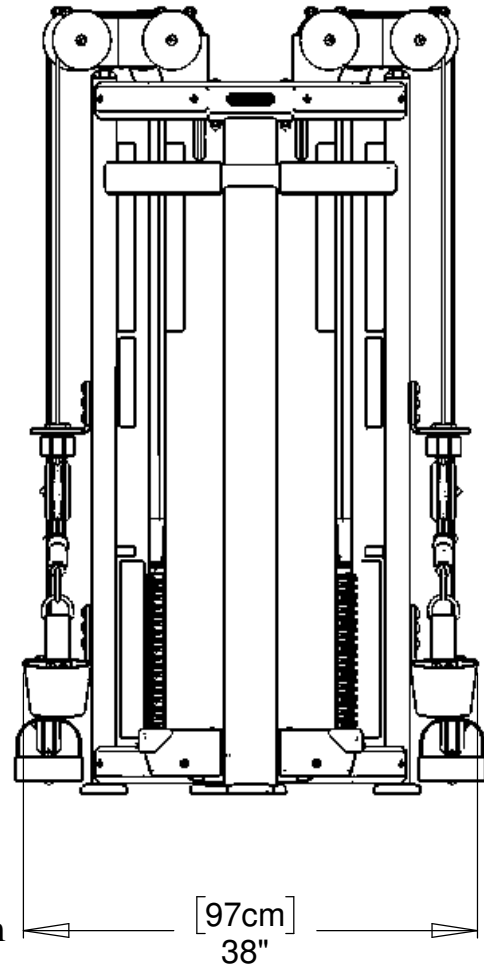
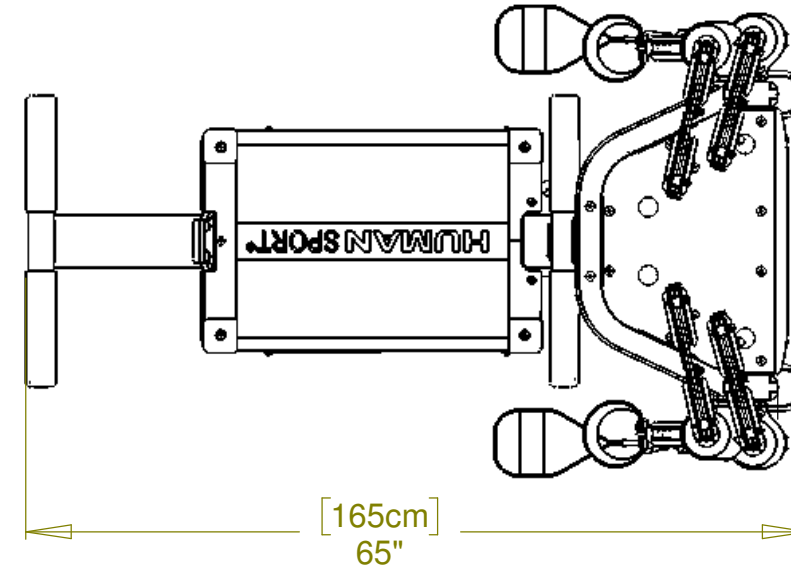
Customer Service & Parts 800-503-1221  
 General Parts Requests: support@startrac.com  
 Core Health and Fitness, LLC.  
 support.startrac.com

Bolt Torque Specifications		
Size	CL 8.8	CL 10.9
	Torque (N-M)	Torque (N-M)
M4-7	3.1	
M6-1	10.4	15.5
M8-1.25	25	37
M10-1.5	51	75
M12-1.75	87	160
M14-2	140	205

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HSTL2 4/10/2015		
Description	US	Metric
Width	65"	165cm
Depth	38"	97cm
Height	66"	168cm
Weight	758 lbs	344 Kgs



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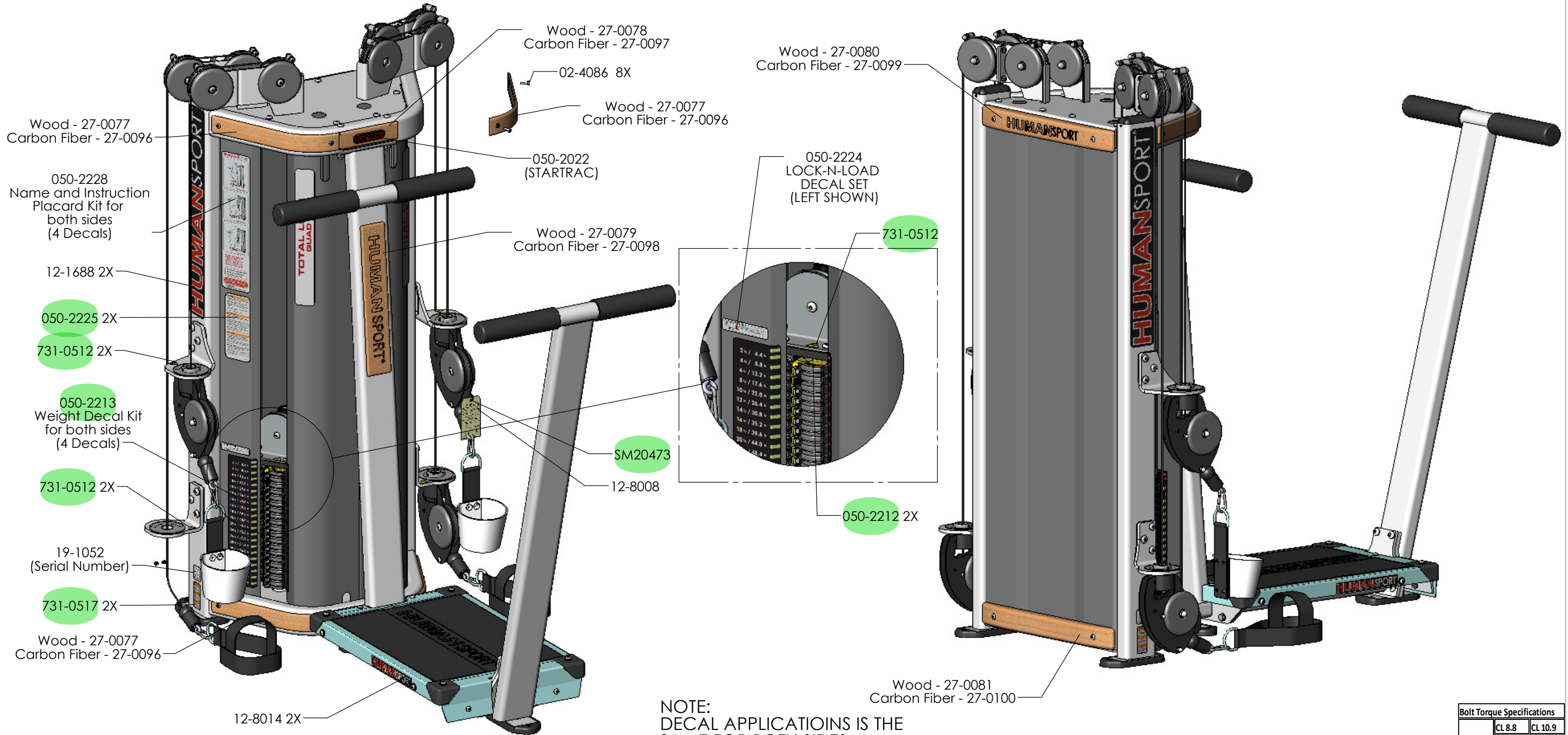
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NOTE:  
DECAL APPLICATIONS IS THE  
SAME FOR BOTH SIDES.

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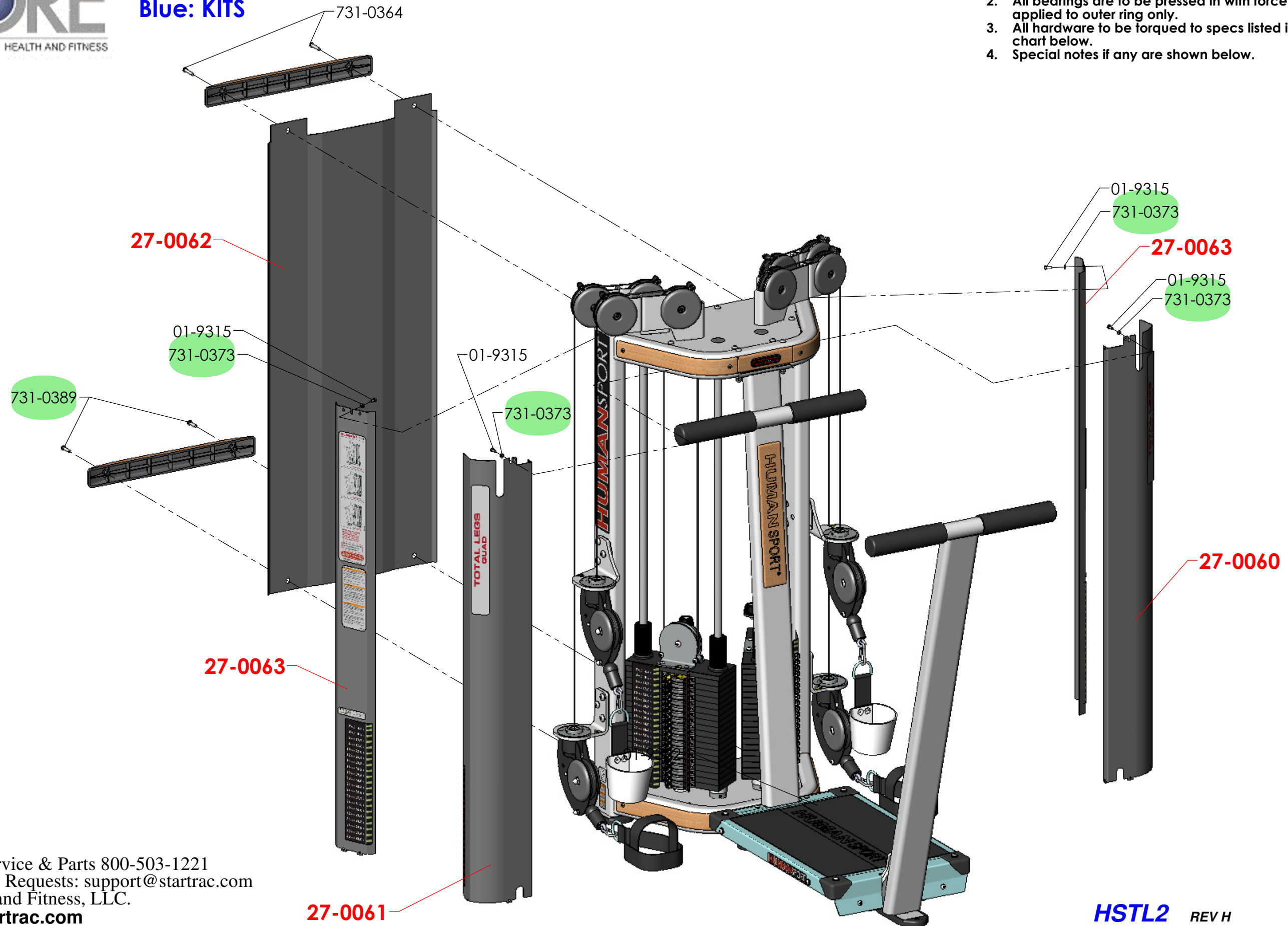
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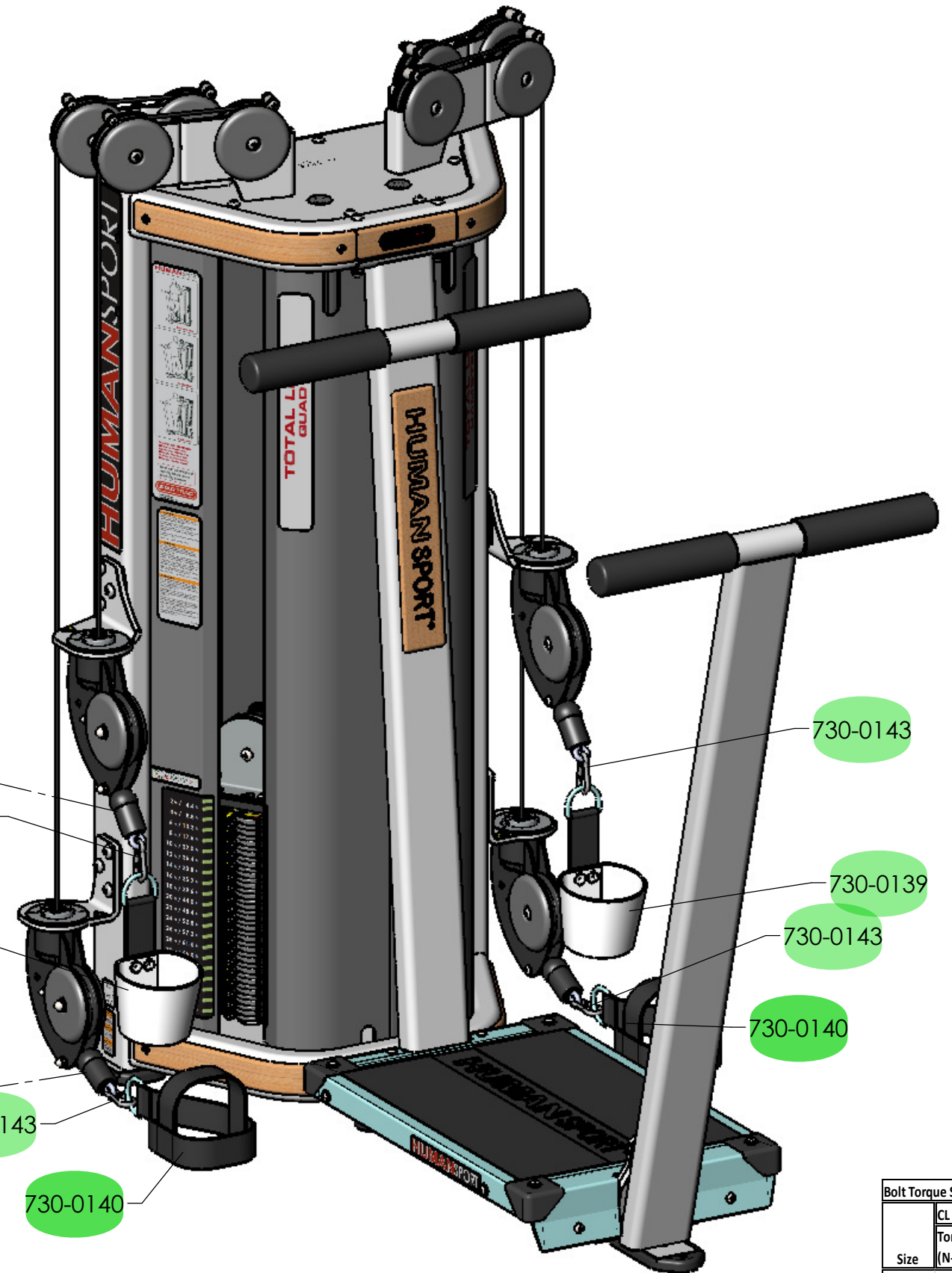
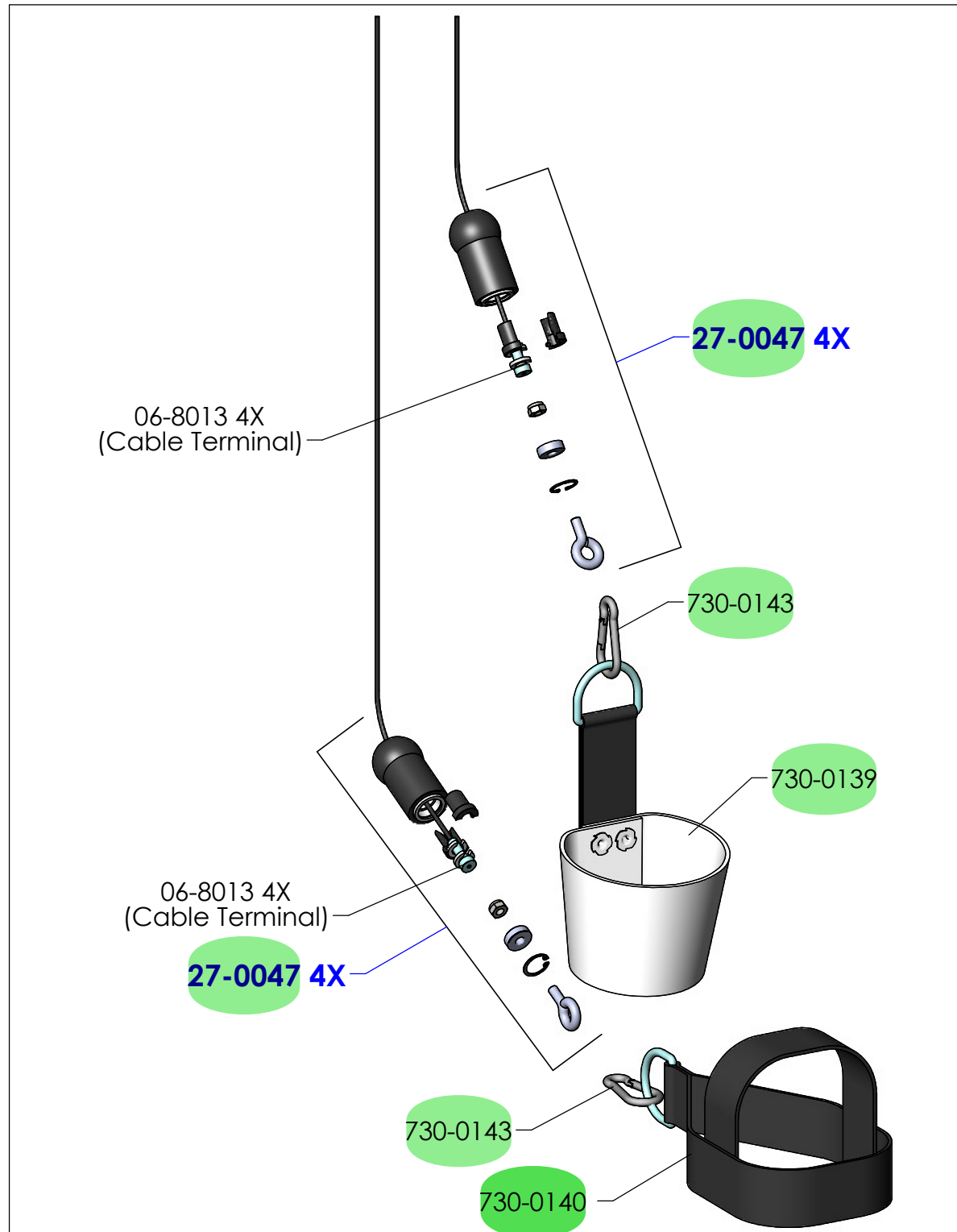
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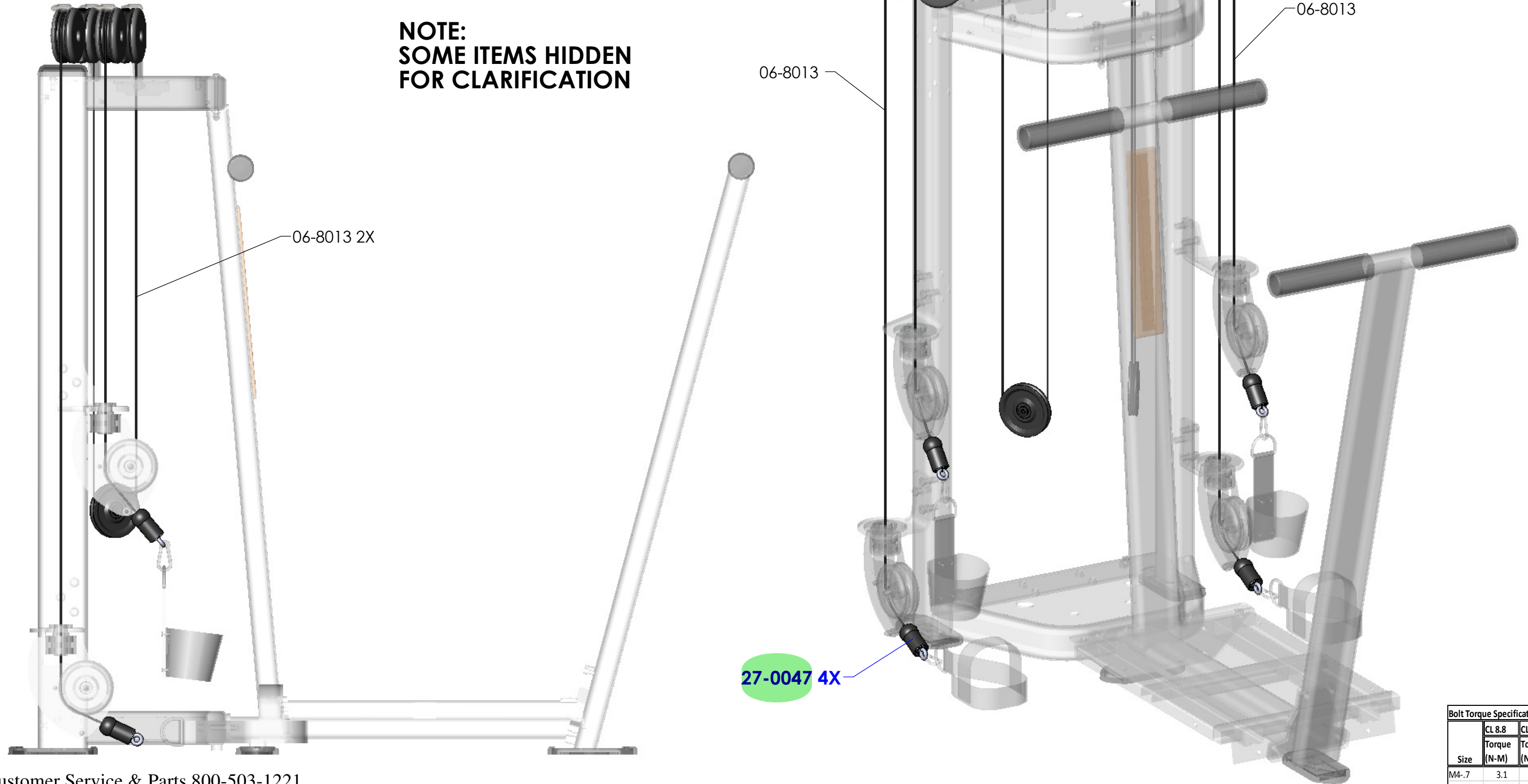
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**NOTE:  
SOME ITEMS HIDDEN  
FOR CLARIFICATION**



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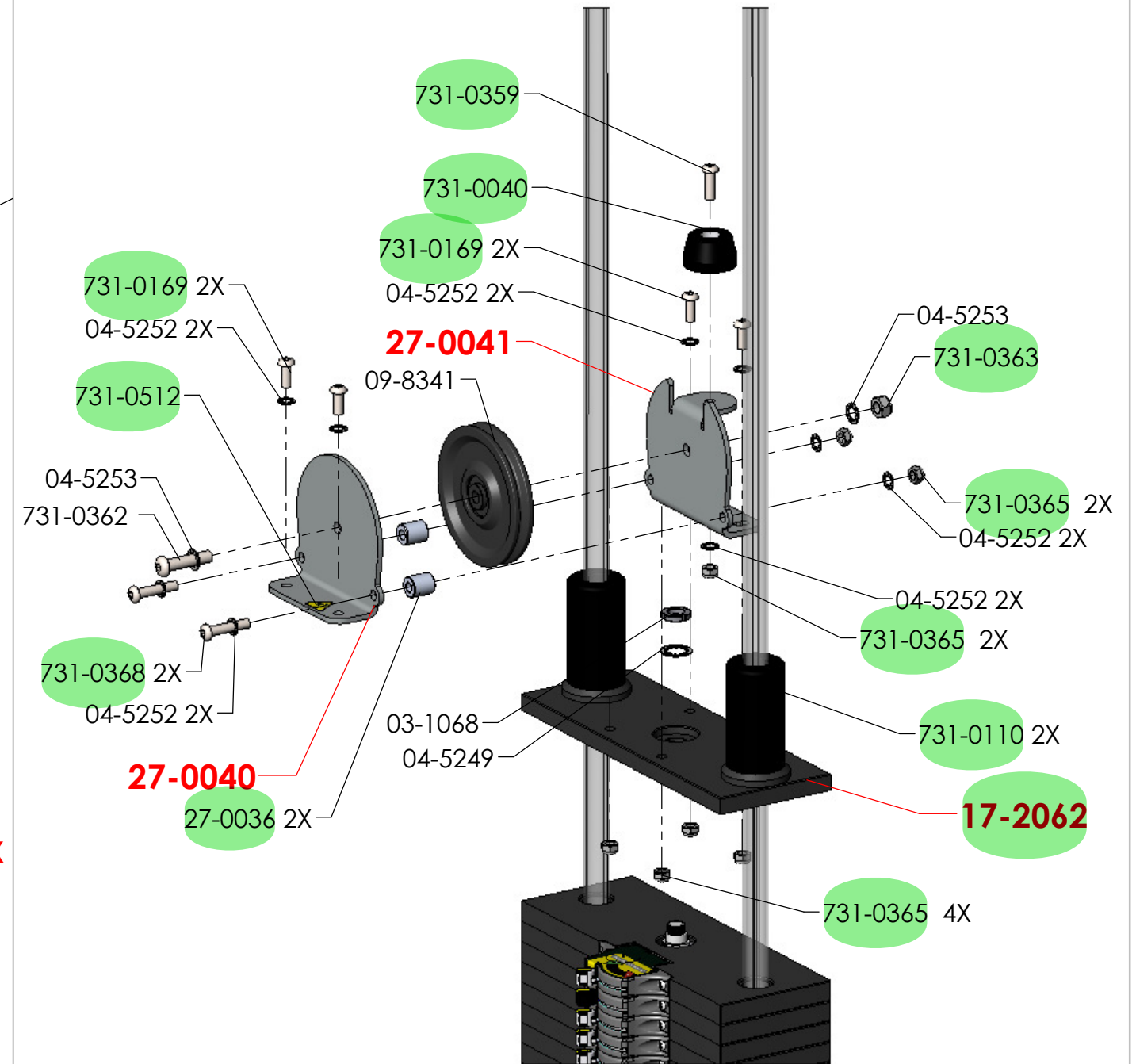
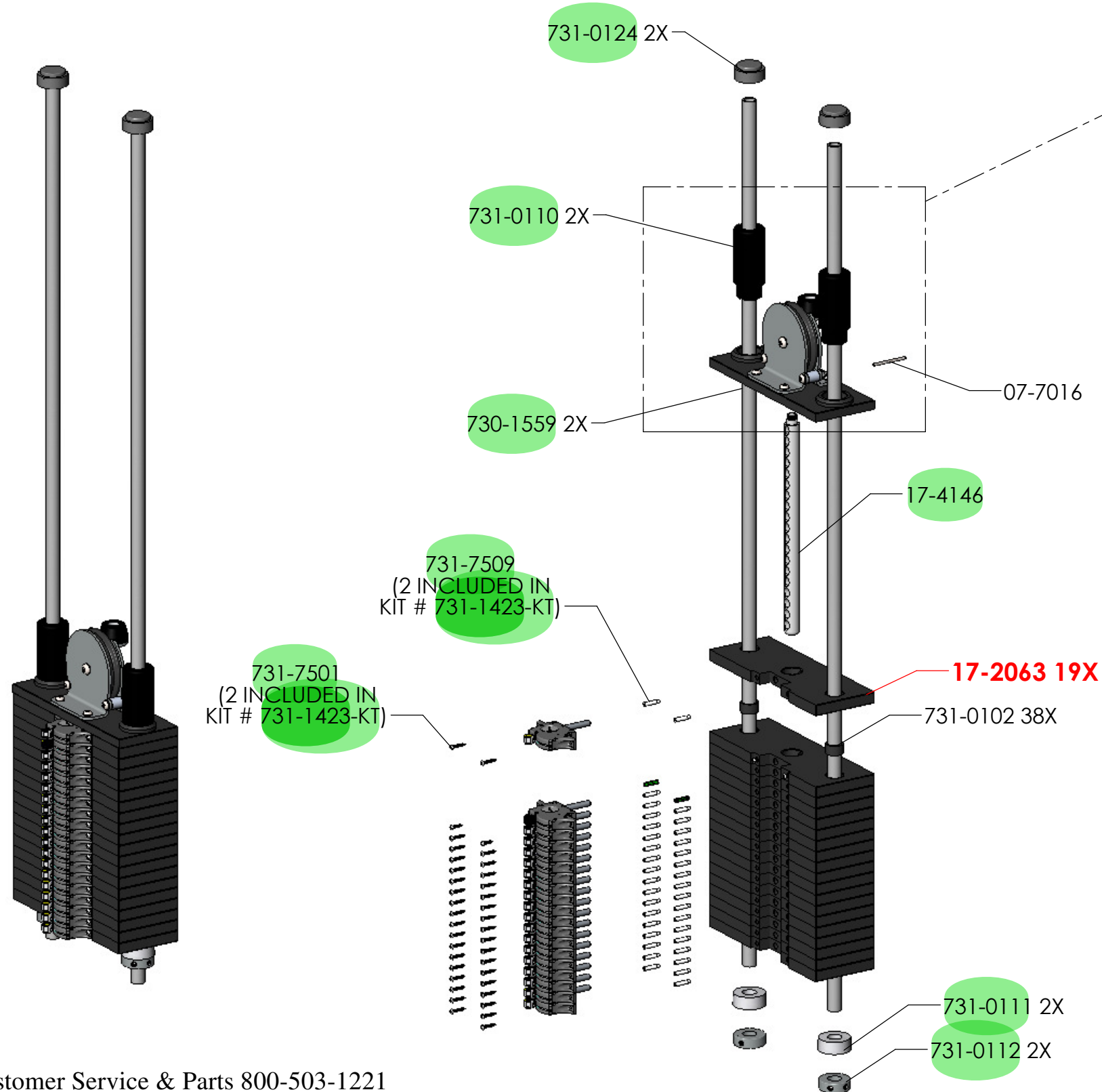
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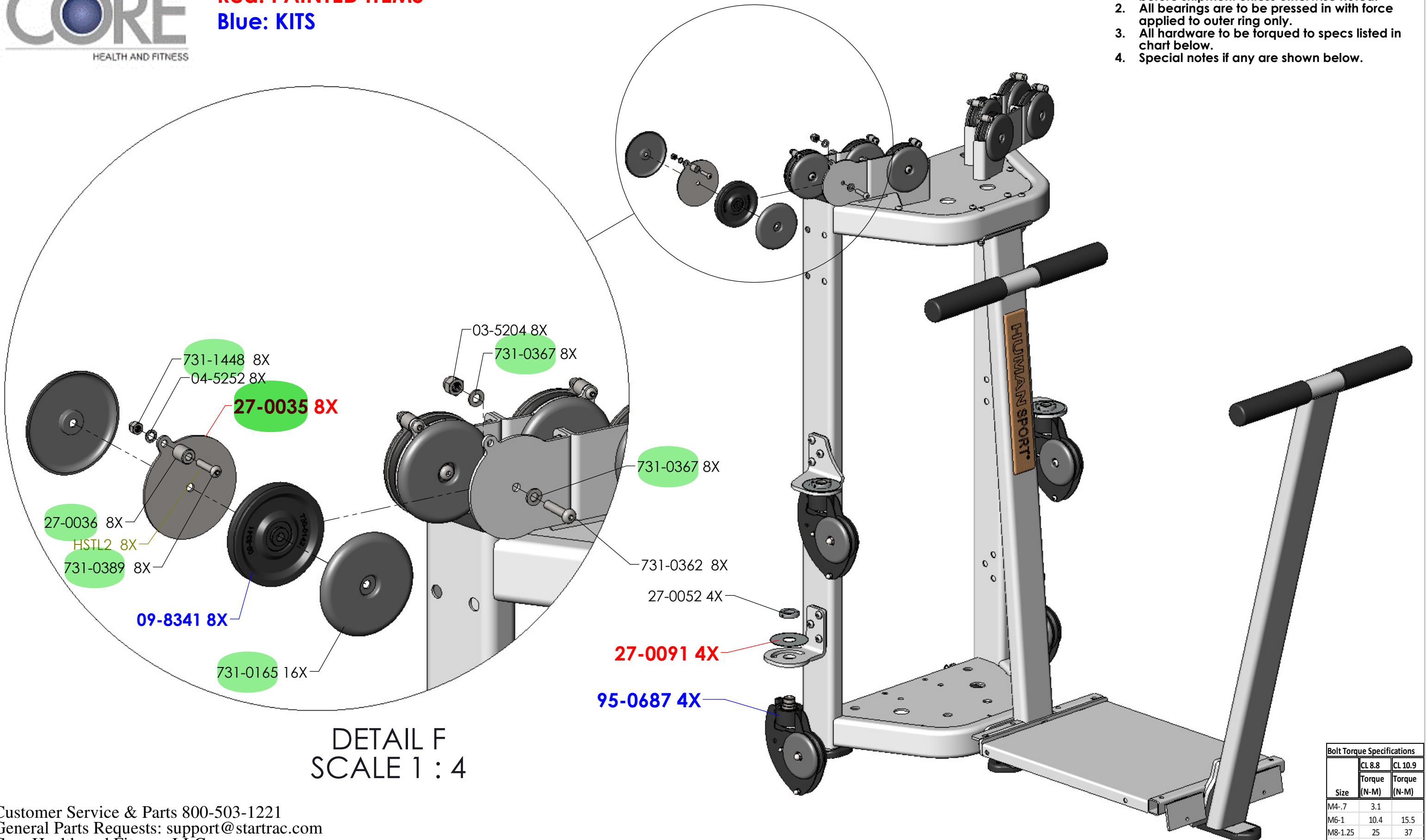
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DETAIL F  
SCALE 1 : 4

**HSTL2**

REV H

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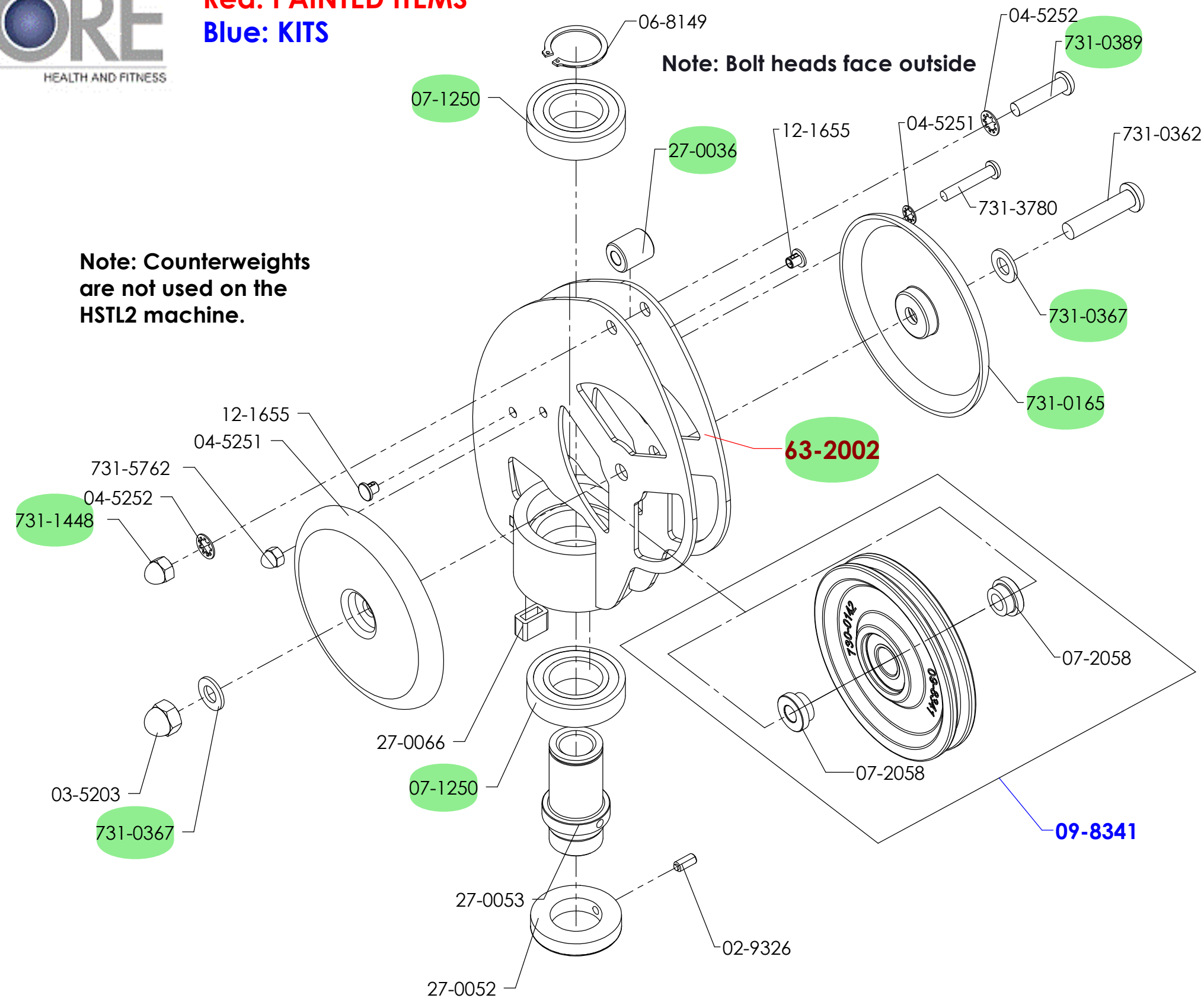
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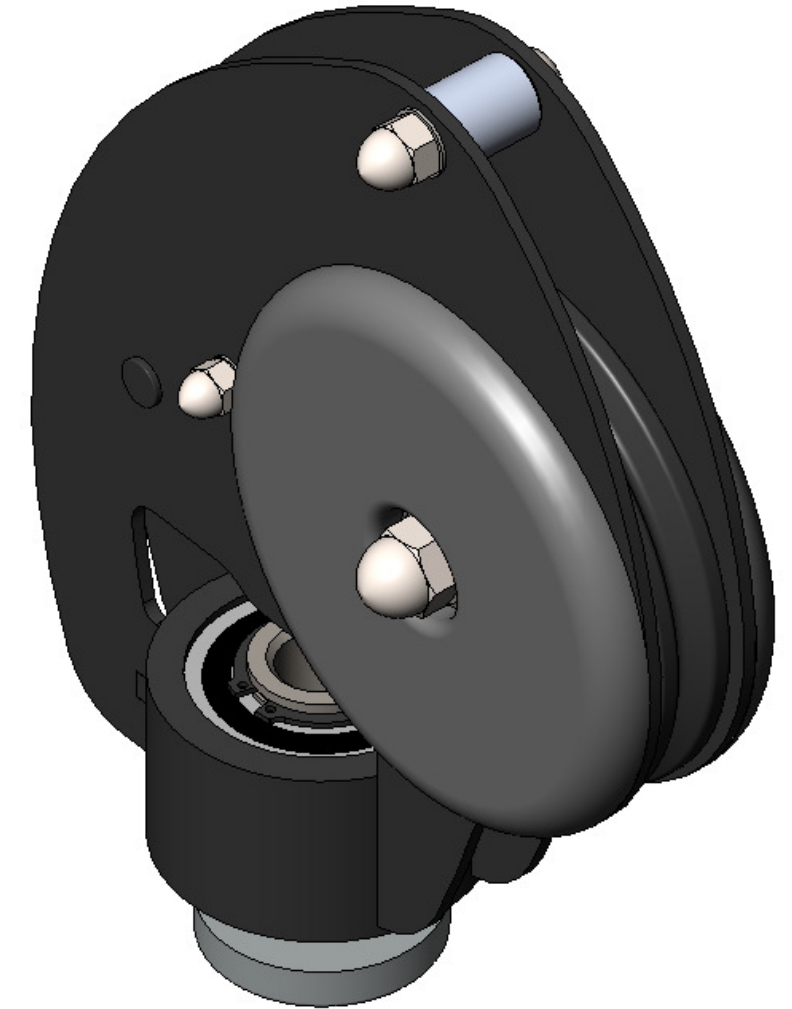
**Blue: KITS**

**Note: Counterweights are not used on the HSTL2 machine.**

**Note: Bolt heads face outside**



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**95-0687**

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**HSTL2**

**REV H**

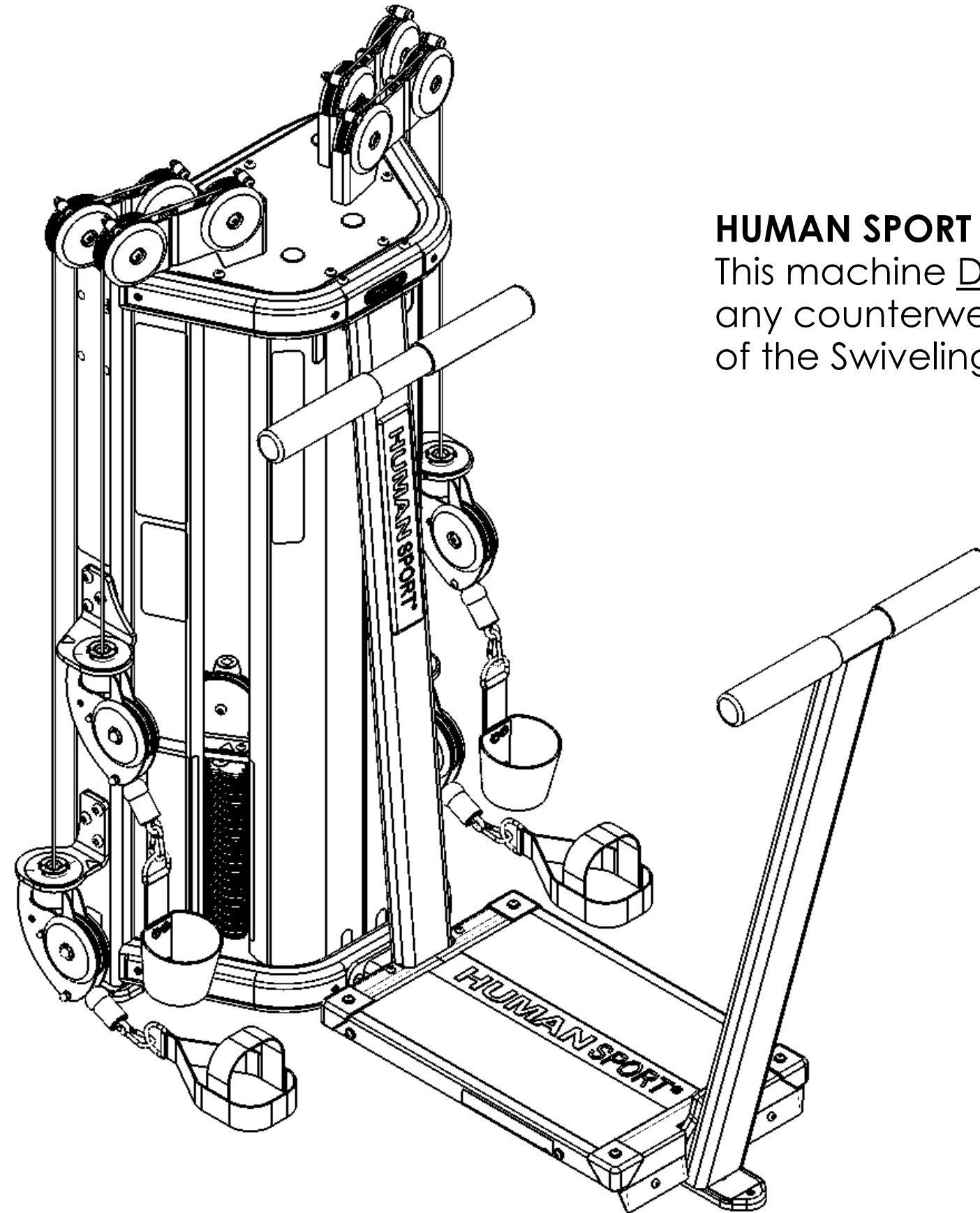
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**HUMAN SPORT TOTAL LEGS:**  
This machine DOES NOT get any counterweights on any of the Swiveling Pulley Brackets.

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